

BIOBUFFER SOLUTIONS

100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date:	06-Feb-2025	06-Feb-2028	: Date of Next Review
Prepared By:	Carissa Albert	BSI-COA-0067 v.6.2	: Supersedes
QA/QC Approval:	Taylor Yurick	Jessica DeMaio	: Management Approval
Reason for Revision:	See Revision History in MasterControl.		

CERTIFICATE OF ANALYSIS

HEPES

BIO ULTRA GRADE / HEPE-5201-26

LOT: HEPE-L02-0525-0028

$C_8H_{18}N_2O_4S$ * F.W. 238.30 g/mol. * CAS# 7365-45-9
 Manufacturing Date: 11/11/21 Retest Date: 5/31/27
 Packaging Site: 100 Majestic Way, Bangor PA, 18013

ANALYSIS		SPECIFICATION	TEST RESULT
Absorbance (0.1M)	280 nm	0.0500 a.u. max.	0.0007 a.u.
	260 nm	0.0500 a.u. max.	0.0016 a.u.
Appearance and Color		White / Powder	White / Powder
Ash (Sulfurated)		0.2% max.	< 0.2%
Assay, Dried Basis		99.0% min.	100.1%
Enzymes	DNase	None Detected	None Detected
	RNase	None Detected	None Detected
	Protease	None Detected	None Detected
Moisture		1.0% max.	< 1.0%
pH (5% Soln)		5.0 – 6.5	5.3
pK _a		Report from MFG CoA	7.57
Trace Metals	Arsenic (As)	0.00005% max.	< 0.000045%
	Iron (Fe)	0.0005% max.	< 0.000030%
	Lead (Pb)	0.0005% max.	< 0.000030%

TEST METHOD REFERENCE: DCN: BSI-ATM-0070

INTENDED USE: Material represented by this Certificate of Analysis is suitable for use as a process chemical. The material represented by this Certificate of Analysis is not suitable to be used as an Excipient, Active Pharmaceutical Ingredient, Drug, Drug Product or Household Item.

Prepared By: *Eugene* Date: 5/13/25 Title: QA Tech I
 Reviewed By: *Ann McCall* Date: 5/13/25 Title: QA Tech III

