

100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date:	05-Feb-2025	05-Feb-2028	: Date of Next Review
Prepared By:	Taylor Yurick	BSI-COA-0225 v.3.1	: Supersedes
QA/QC Approval:	Jessica DeMaio	Hannah Kuchmas	: Management Approval
Reason for Revision:	See Revision History in MasterControl.		

## CERTIFICATE OF ANALYSIS

## TRIS HYDROCHLORIDE BIO EXCIPIENT GRADE / THCL-3259

LOT: THCL-S03-1125-0164

NH<sub>2</sub>C(CH<sub>2</sub>OH)<sub>3</sub> HCl  $\stackrel{\wedge}{\rightarrow}$  F.W. 157.60 g/mol.  $\stackrel{\wedge}{\rightarrow}$  CAS# 1185-53-1 Manufacturing Date: 11/19/25 Expiration Date: 11/30/28 Manufacturing Site: 1474 Rockdale Lane, Stroudsburg, PA 18360

Packaging Site: 100 Majestic Way, Bangor PA, 18013

Analysi	S	SPECIFICATION	TEST RESULT		
	260 nm	≤ 0.06 a.u.	< 0.06 a.u.		
Absorbance (1M)	280 nm	≤ 0.06 a.u.	< 0.06 a.u.		
	400 nm	≤ 0.01 a.u.	< 0.01 a.u.		
Appearance and Color		White / Crystals	Passes Test		
Assay, Dried		99.5 - 101.0%	99.8%		
Bioburden		≤ 100 CFU/g	< 10 CFU/g		
Endotoxin		$\leq 2.5 \text{ EU/g}$	< 1.9 EU/g		
	DNase	None Detected	None Detected		
Enzymes	RNase	None Detected	None Detected		
	Protease	None Detected	None Detected		
Heavy Metals		2 ppm max.	< 2 ppm		
Identification	(IR)	Passes Test	Passes Test		
Identification	(Chloride)	Passes Test	Passes Test		
Insoluble Matter		0.001% max.	< 0.001%		
Loss on Drying @ 105°C		≤ 0.5%	0.1%		
Melting Range		150 − 152 °C	151-152°C		
pH (1% Aqueous Solution)		4.0 - 5.0	4.7		
pH (0.5M) @ 25°C		3.5 - 5.0	4.3		
$pK_a$		8.0 - 8.4	8.2		
Residue on Ignition		0.1% max.	< 0.1%		

Analysis		SPECIFICATION	TEST RESULT	
Solubility 35%		Passes Test	Passes Test	
Sulfated Ash (EP)		≤ 300 ppm	< 100 ppm	
	Arsenic (As)	1 ppm max.	< 0.45 ppm	
	Cadmium (Cd)	1 ppm max.	< 0.30 ppm	
Trace Metals	Calcium (Ca)	1 ppm max.	< 0.60 ppm	
	Copper (Cu)	1 ppm max.	< 0.15 ppm	
	Iron (Fe)	1 ppm max.	< 0.30 ppm	
	Lead (Pb)	1 ppm max.	< 0.30 ppm	
	Magnesium (Mg)	1 ppm max.	< 0.60 ppm	
Water (Karl Fische	er)	0.5% max.	0.3 %	

COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: BSI-ATM-0002

<u>INTENDED USE:</u> Material represented by this Certificate of Analysis is suitable for use as an excipient. It is manufactured in accordance with the ICH Q7 Good Manufacturing Practice Guide. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

<u>RESIDUAL SOLVENTS:</u> Based on the manufacturing process and the controlled handling, storage and analysis of this product, this product complies with the requirements and specifications listed in the current USP method <467> Tables 1, 2, 3, or 4.

Prepared by: Anil Mall	Date: _	12/17/25	_ Job Title: _	QATECHIII
Reviewed by: Jan Bugh	Date: _	12/17/25	_ Job Title: _	QA Supervisor