

# HEPES

## BET\*, GMP

**CAS #: 7365-45-9**

**Formula: C<sub>8</sub>H<sub>18</sub>N<sub>2</sub>O<sub>4</sub>S**

**F.W.: 238.30 g/mol**

**HEPE-3220**

**BIO EXCIPIENT GRADE**

| ANALYSIS             |                    | SPECIFICATIONS                 |
|----------------------|--------------------|--------------------------------|
| Absorbance (0.1M)    | 250 nm             | < = 0.0500 a.u.                |
|                      | 260 nm             | < = 0.0500 a.u.                |
|                      | 280 nm             | < = 0.0800 a.u.                |
| Absorbance (0.05M)   | 250 nm             | < = 0.0500 a.u.                |
|                      | 260 nm             | < = 0.0500 a.u.                |
|                      | 280 nm             | < = 0.0800 a.u.                |
| Appearance and Color |                    | White Crystals                 |
| Assay, Dried Basis   |                    | > = 99.5%                      |
| Chloride             |                    | < = 50 ppm                     |
| Endotoxin            |                    | < = 5 EU/g                     |
| Enzymes              | DNase              | None Detected                  |
|                      | RNase              | None Detected                  |
|                      | Protease           | None Detected                  |
| Identification, IR   |                    | Conforms to Reference Standard |
| Insoluble Matter     |                    | < = 0.01%                      |
| Loss on Drying       |                    | < = 0.5%                       |
| Microbial Content    | TAMC               | < = 100 CFU/g                  |
|                      | TYMC               | < = 100 CFU/g                  |
| pH (5%)              |                    | 5.0 – 6.5                      |
| pKa                  |                    | 7.45 – 7.65                    |
| Residue on Ignition  |                    | < = 0.1%                       |
| Solubility           | Solubility (5%)    | Passes Test                    |
|                      | Solubility (0.05M) | Passes Test                    |
| Sulfate              |                    | < = 50 ppm                     |
| Trace Metals         | Arsenic (As)       | < = 5 ppm                      |
|                      | Copper (Cu)        | < = 5 ppm                      |
|                      | Iron (Fe)          | < = 5 ppm                      |
|                      | Lead (Pb)          | < = 1 ppm                      |

\*Bioburden and Endotoxin Tested

### General Product Overview

HEPES is a zwitterionic buffer used to maintain pH of media used in cell cultures. It is one of Good's buffers that has a pKa value similar to its pH value, making it an ideal buffer for pH maintenance. A known limitation is its interference with the Folin protein assay. This buffer can form radicals so it is not suitable for redox studies. HEPES is a Good's buffer because it has low UV absorptivity, minimal reactivity, stable pH and is soluble in water.

### Industry Application

Suitable for use as a cGMP chemical in pharmaceutical manufacturing processes and products.

### Key Product Features

- The manufacturing of HEPES, HEPE-3220 is performed at BioSpectra's Bangor and Stroudsburg, PA facilities.
- Appears as white crystals
- Manufactured in accordance with ICH Q7
- Manufactured in an enzyme free, hormone free and animal free environment
- Contains no known major food allergens (as defined by FDA and WHO)
- The final product and its raw materials are not derived from nor come into contact with animal parts, animal products, and/or animal byproducts or derivatives.
- Is not subject to genetic modification
- Synonyms: N-(2-Hydroxyethyl) Piperazine-N'-2-Ethanesulfonic Acid; 4-(2-Hydroxyethyl) Piperazine-1-Ethanesulfonic Acid

### Storage and Shipping Conditions

Refer to SDS.

### Standard Shelf-Life Policy

Unless otherwise noted on the Shelf-Life Statement and CoA, this product has a 2-year retest date supported by a 3-year ICH Q1 Stability Study (if one is completed).

### Package Sizes

10kg, 25kg and 50kg pails

[Click here to view SDS, CoAs and other supporting regulatory documents on our website.](#)

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