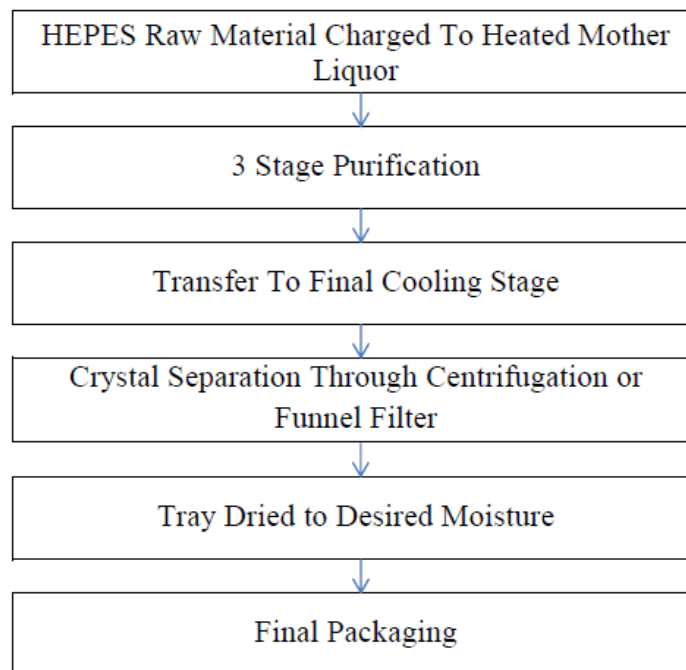


PROCESS FLOW DIAGRAM

HEPES Bio Excipient Bio Pharma

HE3220 HE3250 HE4220



For further information, please contact info@biospectra.us

Crystal Hamelburg
Compliance Manager