

API ICH-Q7 GMP Manufactured LBLE Active Drug Substance

## TROMETHAMINE (TRIS), API, LBLE, USP Grade

Low Bioburden, Low Endotoxin, GMP Manufactured

#### INTENDED FOR USE AS AN ACTIVE PHARMACEUTICAL INGREDIENT

Bio Active LBLE Grade of Tromethamine is intended to be used in parenteral drug formulations as an Active Pharmaceutical Ingredient. This product is not to be considered sterile and requires further terminal sterilization. CAS #: 77-86-1 Formula: C<sub>4</sub>H<sub>11</sub>NO<sub>3</sub> Solubility in Water @ 25°C (g/L): 550 F.W.: 121.14 g/mol pH @ 20°C (5% aq. Soln.): 10.0 - 11.5 Useful pH: 7.0 - 9.0 pKa @ 20°C: 8.3

## BIO ACTIVE GRADE | Product Code: TRIS-2255 | Previously: TR2255

C<sub>4</sub>H<sub>11</sub>NO<sub>3</sub> • F.W. 121.14 g/mol. • CAS# 77-86-1

	ANALYSIS	SPECIFICATIONS
Absorbance (40%)	290 nm	≤ 0.2 a.u.
Appearance and Color		White / Crystals
Assay		99.0–101.0%
Bacterial Endotoxins		≤ 3.0 EU/g
Enzymes	DNase RNase Protease	None Detected None Detected None Detected
Heavy Metals (as Pb)		≤ 0.012 ppm
USP Identifications	A (IR) B C	Passes Test Passes Test Passes Test
Insoluble Matter		≤ 0.005%
Karl Fischer Water		≤ 2.0%
Loss on Drying		≤ 1.0%
Melting Range		168-172 °C
Microbial Content	Escherichia coli Pseudomonas aeruginosa Salmonella Staphylococcus aureus TAMC TYMC	Negative Negative Negative ≤ 100 CFU/g ≤ 10 CFU/g
	2-Nitropropane-1,3-diol	NMT 1 ppm
	Tris(hydroxymethyl)nitromethane (EP Related Impurity)	NMT 1 ppm
Organic Impurities	2-Nitroethanol	NMT 1 ppm
	Formaldehyde Any Unspecified Impurities Total Impurities	NMT 15 ppm NMT 300 ppm NMT 300 ppm





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ANALYSIS		SPECIFICATIONS
pH (1 in 20)		10.0 – 11.5
Residue on Ignition		≤ 0.1 %
Residual Solvents	Methanol Nitromethane	≤ 300 ppm ≤ 15 ppm
Trace Metals	Aluminum (Al) Calcium (Ca) Iron (Fe) Magnesium (Mg)	≤ 0.400 ppm ≤ 1 ppm ≤ 1 ppm ≤ 1 ppm
Elemental Impurities	Cadmium (Cd) Lead (Pb) Arsenic (As) Mercury (Hg) Cobalt (Co) Vanadium (V) Nickel (Ni) Thallium (Tl) Gold (Au) Palladium (Pd) Iridium (Ir) Osmium (Os) Rhodium (Rh) Ruthenium (Ru) Selenium (Se) Silver (Ag) Platinum (Pt) Lithium (Li) Antimony (Sb) Barium (Ba) Molybdenum (Mo) Copper (Cu) Tin (Sn)	$\leq$ 0.005 ppm $\leq$ 0.012 ppm $\leq$ 0.036 ppm $\leq$ 0.007 ppm $\leq$ 0.012 ppm $\leq$ 0.024 ppm $\leq$ 0.079 ppm $\leq$ 0.019 ppm $\leq$ 0.238 ppm $\leq$ 0.024 ppm

## TROMETHAMINE (Tris) API Grade

## **General Product Description:**

- The manufacturing of LBLE API Grade Tromethamine TRIS-2255 is performed at BioSpectra's Bangor, PA facility utilizing multiuse equipment. Equipment used in the manufacturing of LBLE API Grade Tromethamine TRIS-2255 is cleaned in accordance with BioSpectra's Cleaning Validation Plan.
- Tromethamine is a White Crystalline product.
- Molecular Formula:  $C_{A}H_{11}NO_{3}$
- Molecular Weight: 121.14 g/mol.
- CAS Number: 77-86-1.
- There are no known major food allergens (as defined by FDA and WHO) in the manufacture of this product.
- BioSpectra certifies that all Tromethamine TRIS-2255 manufactured at BioSpectra and its raw materials are not derived from or come in contact with animal parts, products, and/or byproducts.
- Tromethamine manufactured at BioSpectra and any raw materials used in the manufacture of Tromethamine at BioSpectra are not subject to genetic modification.

Synonyms: Tris, Tromethamine, Tris (hydroxymethyl) aminomethane.

#### **GMP Compliance:**

LBLE API Grade Tromethamine TRIS-2255 is suitable for use as a non-Sterile Active Pharmaceutical Ingredient manufactured in accordance with the ICH-Q7 Good Manufacturing Practice Guide.

#### **Retest Date:**

The recommended retest period for Tromethamine is two years from the date of manufacture.

## **Storage and Shipping Conditions:**

- Store in a clean and dry area.
- Store in the original container.

## **Package Sizes:**

10kg, 25kg and 50kg pails.

# BISPECTRA

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