

# **Excipient**

**ICH-Q7 GMP Manufactured Product** 

# DEXTRAN 70, LBLE, USP/EP, GMP EXCIPIENT GRADE

Low Bioburden, Low Endotoxin, GMP Manufactured

#### **INTENDED FOR USE AS AN EXCIPIENT**

Dextrans are used in diverse applications ranging from Vaccines,
Ophthalmic, Protein Stabilization and Bulking Agent, to Cryopreservation,
Organ Preservation, Blood Cell Separation and Blood Volume
Expander.

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**CAS #:** 9004-54-0

Molecular Formula:  $(C_6H_5O_5)n$ Molecular Weight: 63000 - 77000 pH in aqueous solution: 4.5 - 7.5%

Lead Time: 3-6 months (depends on RM supply)

**Minimum Order Quantity: 10kg** 

### **BIO EXCIPIENT GRADE | Product Code: DX70-3250**

(C<sub>6</sub>H<sub>5</sub>O<sub>5</sub>)n • F.W. 63000 - 77000 CAS# 9004-54-0



These are general specifications. BioSpectra will customize our products to meet your quality based requirements.

# **EP** Compendia

ANALYSIS	SPECIFICATIONS
Appearance of powder	White or almost white powder
Appearance of solution	Complies
Acidity or Alkalinity	Complies
Specific Rotation (+/-)	+195° to +201°
Average molecular mass	64,000 – 76,000 Mw
Mw of 10% high fraction	≤185,000 Mw
Mw of 10% low fraction	≥15,000 Mw
Residual solvent, % by GC	Complies
Sulphated ash	≤ 0.3 % w/w
Loss on drying (105°C, 5h)	≤7.0 % w/w
Total viable aerobic count (TAMC)	≤100 CFU/g



# **DEXTRAN 70 Bio Excipient**

#### **USP** Compendia

ANALYSIS	SPECIFICATIONS
Infrared Absorption	Complies
Color of Solution (Absorbance at 375 nm, 6% sol., 4 cm)	≤ 0.15 a.u.
pH (6% solution)	4.5 – 7.0
Specific Rotation (+/-)	+195° to +203°
Mn	34,000 – 48,000
Mw/Mn	1.4 – 1.9
Viscosity, intrinsic	24 – 29 ml/g
Nitrogen containing impurities	≤100 ppm N
Alcohol and related impurities	Complies
Sulfate	≤0.03 % w/w
Loss on drying (105°C, 5h)	≤7.0 % w/w
Bacterial endotoxins (6% sol.)	≤0.5 EU/ml
Antigenic impurities	Complies
Safety	Complies

#### **General Product Description:**

- The manufacturing of Dextran 70, DX70-3250 is performed at BioSpectra's Rensselaer, NY facilities utilizing multi-use equipment. Equipment used in the manufacturing of DX70-3250 is cleaned in accordance with BioSpectra's Process Cleaning Validation Master Plan.
- Dextran 70 is a White Crystalline Product.
- Molecular Formula: (C<sub>6</sub>H<sub>5</sub>O<sub>5</sub>)n
- Molecular Weight: 63000 77000
- CAS Number: 9004-54-0
- There are no known major food allergens (as defined by FDA and WHO) in the manufacture of this product.
- BioSpectra certifies that all Dextran 70, DX70-3250 manufactured at BioSpectra and its raw materials are not derived from or come in contact with animal parts, products, and/or byproducts.
- Dextran 70 manufactured at BioSpectra and any raw materials used in the manufacture of Dextran 70 at BioSpectra are not subject to genetic modification.
- · Synonyms: Dextran

# **GMP** Compliance:

Bio Excipient Grade Dextran 70, DX70-3250 is suitable for use as an excipient. It is manufactured in accordance with the ICH-Q7 Good Manufacturing Practice Guide. This grade of Dextran 70 is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

#### **Retest Date:**

The recommended retest period for Dextran 70 is two years from the date of manufacture.

# **Storage and Shipping Conditions:**

Ship and store in ambient temperature. Store in a clean and dry area. Store in the original container.

# **Package Sizes:**

1kg, 5kg, 10kg, 25kg

