DCN: 21-003694 v.3.0

BI SPECTRA

100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date:	13-Apr-2021	13-Apr-2024	: Date of Next Review
Prepared By:	Amy Hosein	21-003694 v.2.0	: Supersedes
QA/QC Approval:	Carissa McCollian	Amy Yencho	: Management Approval
Reason for Revision:	See Revision History in ensur.		

CERTIFICATE OF ANALYSIS

TRIS HYDROCHLORIDE

BIO EXCIPIENT GRADE / NEW CODE THCL-3259-93

(HISTORICAL CODE TH3259-G500)

LOT: THCL-0121-00191

NH₂C(CH₂OH)₃ · HCl ^ F.W. 157.60 g/mol. ^ CAS# 1185-53-1 Manufacturing Date: 7/2/21 Retest Date: 7/31/23

Manufacturing Site: 1474 Rockdale Lane, Stroudsburg, PA 18360

Packaging Date: 10/21/21 Packaging Site: 100 Majestic Way, Bangor PA, 18013

Analysi:	S	SPECIFICATION	TEST RESULT
	260 nm	≤ 0.06 a.u.	0.01 a.u.
Absorbance (1M)	280 nm	≤ 0.06 a.u.	<0.06 a.u.
	400 nm	≤ 0.01 a.u.	<0.01 a.u.
Appearance and Color		White / Crystals	Passes Test
Assay, Dried		99.5 - 101.0%	99.7%
Bioburden		≤ 100 CFU/g	<10 CFU/g
Endotoxin		$\leq 2.5 \; \mathrm{EU/g}$	<2.0 EU/g
	DNase	None Detected	None Detected
Enzymes	RNase	None Detected	None Detected
	Protease	None Detected	None Detected
Heavy Metals		2 ppm max.	< 2 ppm
Identification	(IR)	Passes Test	Passes Test
Identification	(Chloride)	Passes Test	Passes Test
Insoluble Matter		0.001% max.	0.001%
Loss on Drying @ 105°C		≤ 0.5%	0.3%
Melting Range		150 − 152 °C	150-151°C
pH (1% Aqueous Solution)		4.0 - 5.0	4.6
pH (0.5M) @ 25°C		3.5 - 5.0	4.4
pK_a		8.0 - 8.4	8.2
Residue on Ignition		0.1% max.	<0.1%

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Analysis		SPECIFICATION	TEST RESULT	
Solubility 35%		Passes Test	Passes Test	
Sulfated Ash (EP)	≤ 300 ppm	<187 ppm	
Trace Metals	Arsenic (As)	1 ppm max.	<1 ppm	
	Cadmium (Cd)	1 ppm max.	<1 ppm	
	Calcium (Ca)	1 ppm max.	1 ppm	
	Copper (Cu)	1 ppm max.	<1 ppm	
	Iron (Fe)	1 ppm max.	<1 ppm	
	Lead (Pb)	1 ppm max.	<1 ppm	
	Magnesium (Mg)	1 ppm max.	<1 ppm	
Water (Karl Fischer)		0.5% max.	0.4 %	

COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: 16-000042

<u>INTENDED USE:</u> Material represented by this Certificate of Analysis is suitable for use as an excipient. It is manufactured in accordance with the ICH Q7 Good Manufacturing Practice Guide. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

<u>RESIDUAL SOLVENTS:</u> Based on the manufacturing process and the controlled handling, storage and analysis of this product, this product complies with the requirements and specifications listed in the current USP method <467> Tables 1, 2, 3, or 4.