DCN: 16-000062 v.4.1



100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date: 19-Dec-2019		19-Dec-2022	: Date of Next Review
Prepared By: Carissa McCollian		16-000062 v4.0	: Supersedes
QA/QC Approval: Hannah Bernier		Amy Yencho	: Management Approval
Reason for Revision: See Revision History in e	nsur		

## TRIS HCl

## **CERTIFICATE OF ANALYSIS**

## **BIO EXCIPIENT GRADE / TH3220-K012**

LOT: TH3220-114-0320

NH<sub>2</sub>C(CH<sub>2</sub>OH)<sub>3</sub> HCl F.W. 157.60 g/mol. CAS# 1185-53-1 Manufacturing Date: 3/2/2020 Retest Date: 3/31/2022

Packaging Date: 3/23/2020

Manufacturing Site: 1474 Rockdale Lane, Stroudsburg, PA 18360
Packaging Site: 100 Majestic Way, Bangor PA, 18013

An	ALYSIS	SPECIFICATION	TEST RESULT
Absorbance (1M)	280 nm	0.06 a.u. max.	0.01 a.u.
Appearance and Co	olor	White / Crystals	White / Crystals
Assay		99.5% min.	99.6%
Enzymes	DNase	None Detected	None Detected
	RNase	None Detected	None Detected
	Protease	None Detected	None Detected
Heavy Metals		2 ppm max.	< 2 ppm
Identification (IR)		Passes Test	Passes Test
Insoluble Matter		0.001% max.	<0.001%
Karl Fischer		0.5% max.	0.3%
Melting Range		150 − 153 °C	151-152°C
pH (0.5M)		4.0 - 5.0	4.3 @ 23.3°C
$pK_a$		8.0 - 8.4	8.2
Residue on Ignition	n	0.1% max.	<0.1%
Solubility 35%		Passes Test	Passes Test
Trace Elements	Arsenic (As)	1 ppm max.	< 1 ppm
	Calcium (Ca)	1 ppm max.	< 1 ppm
	Copper (Cu)	1 ppm max.	< 1 ppm
	Iron (Fe)	1 ppm max.	< 1 ppm
	Lead (Pb)	1 ppm max.	< 1 ppm
	Magnesium (Mg)	1 ppm max.	< 1 ppm

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COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: 16-000042

INTENDED USE: Material represented by this Certificate of Analysis is suitable to be used only as the following: ICH Q7 Compliant cGMP Manufactured Excipient for use in further manufacturing. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

<u>RESIDUAL SOLVENTS:</u> Based on the manufacturing process and the controlled handling, storage and analysis of this product, this product complies with the requirements and specifications listed in the current USP method <467> Tables 1, 2, 3, or 4.

Prepared by: H. B. C. Lomphance Supervisor Date: 3/3/120

Reviewed by: Amymlu / Occomphance Supervisor Date: 3/3/120