DCN: 16-000062 v.4.0



100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date:	17-Feb-2017	17-Feb-2020	: Date of Next Review
Prepared By:	Jamie Storm	16-000062 v3.0	: Supersedes
QA/QC Approval:	Nicole Fisher	Dora Meissner	: Management Approval
Reason for Revision:	See Revision History in ensur		

## TRIS HC1

## **CERTIFICATE OF ANALYSIS**

## BIO EXCIPIENT GRADE / TH3220-K010

LOT: TH3220-095-0919

Manufacturing Date: 9/18/2019 Re

Retest Date: 9/30/2021

Packaging Date: 9/27/2019

Manufacturing Site: 1474 Rockdale Lane, Stroudsburg, PA 18360

Packaging Site: 100 Majestic Way, Bangor PA, 18013

	Analysis	SPECIFICATION	TEST RESULT	
Absorbance	280 nm	0.06 a.u. max.	0.0039a.u.	
Appearance and Color		White / Crystals	White / Crystals	
Assay		99.5% min.	99.63%	
Enzymes	DNase	None Detected	None Detected	
	RNase	None Detected	None Detected	
	Protease	None Detected	None Detected	
Heavy Metals		2 ppm max.	< 2 ppm	
Identification (IR)		Passes Test	Passes Test	
Insoluble Matter		0.001% max.	<0.0005%	
Karl Fischer		0.5% max.	0.34%	
Melting Range		150 − 153 °C	151.2-152.7°C	
pH (0.5M)		4.0 - 5.0	4.23 @ 23.2°C	
$pK_a$		8.0 - 8.4	8.1	
Residue on Igni	tion	0.1% max.	<0.0298%	
Solubility		Passes Test	Passes Test	
Trace Elements	Arsenic (As)	l ppm max.	< 1 ppm	
	Calcium (Ca)	1 ppm max.	< 1 ppm	
	Copper (Cu)	1 ppm max.	< 1 ppm	
	Iron (Fe)	1 ppm max.	< 1 ppm	
	Lead (Pb)	1 ppm max.	< 1 ppm	
	Magnesium (Mg)	1 ppm max.	< 1 ppm	

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COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: 16-000042

INTENDED USE: Material represented by this Certificate of Analysis is suitable to be used only as the following: ICH Q7 Compliant cGMP Manufactured Excipient for use in further manufacturing. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or household item.

<u>RESIDUAL SOLVENTS:</u> Based on the manufacturing process and the controlled handling and storage of this product, there is no potential for any of the residual solvents listed in the current USP method <467> Tables 1, 2, 3, or 4 to be present at the specified limits; furthermore, if tested this product would comply with USP/NF requirements.

Prepared by: _	Ca	_Date: _	10/7/19
Reviewed by:	H. Bennin	Date:	1017119