## BISPECTRA

100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date	: 01-Mar-2021	 01-Mar-2024_	: Date of Next Review
Prepared By	: Jared L Lobb	20-003401 v.1.2	: Supersedes
QA/QC Approval	Jaron Hughes	Wendy Santay	: Management Approval
Reason for Revision	: See Revision History in ensur.		

## CERTIFICATE OF ANALYSIS MES MONOHYDRATE BIO EXCIPIENT GRADE / NEW CODE MESM-3222-25 (Historical Code ME3222-K025) LOT: MESM-0121-00255

C<sub>6</sub>H<sub>13</sub>NO<sub>4</sub>S·H<sub>2</sub>O \* F.W. 213.3 g/mol. \* CAS# 145224-94-8 Manufacturing Date: 9/28/21 Retest Date: 9/30/23 Manufacturing Site: 100 Majestic Way, Bangor PA, 18013 Packaging Date: 9/30/21 Packaging Site: 100 Majestic Way, Bangor PA, 18013

ANALYSIS		SPECIFICATION	TEST RESULT		
Absorbance	260 nm	0.1000 a.u. max.	0.0016 a.u.		
(1M)	280 nm	0.1000 a.u. max.	0.0010 a.u.		
Appearance and Color		White Crystalline Powder	White Crystalline Powder		
Assay		99.5% min.	99.9%		
Chloride		0.005% max.	<0.005%		
Color (1M, Alkaline)		Colorless	Colorless		
DNase		None Detected	None Detected		
Enzymes	RNase	None Detected	None Detected		
	Protease	None Detected	None Detected		
Heavy Metals (as Pb)		2 ppm max.	< 2 ppm		
Identification (IR)		Conforms to Reference	Conforms to Reference		
Loss on Drying @ 130°C		7 - 10%	9%		
pH (5% Soln.)		3.1 - 3.5	3.3		
pH (1.0M)		2.7 - 3.7	3.0		
pH (0.5M)		2.5 - 4.5	3.2		
pK₃		5.9 - 6.3	6.2		
Turbidimetry/PVS Limit Test		$\leq 1 \text{ ppm}$	≤1 ppm		
Residue on Ignition		0.05% max.	<0.01%		
Solubility (5%)		Passes Test	Passes Test		
Sulfate		0.005% max.	<0.005%		
	Arsenic (As)	2 ppm max.	< 2 ppm		
Treas Floments	Copper (Cu)	2 ppm max.	< 2 ppm		
Trace Elements	Iron (Fe)	2 ppm max.	< 2 ppm		
	Lead (Pb)	2 ppm max.	< 2 ppm		

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Water (by Karl Fischer)

## 7.9 - 8.9%

COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: 16-001016

<u>INTENDED USE:</u> Material represented by this Certificate of Analysis is suitable for use as an excipient. It is manufactured in accordance with the ICH Q7 Good Manufacturing Practice Guide. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

<u>RESIDUAL SOLVENT STATEMENT</u>: Based on the manufacturing process and the controlled handling, storage and analysis of this product, this product complies with the requirements and specifications listed in the current USP method <467> Tables 1, 2, 3, or 4.

Prepared by:	garon	Bughn	Date: /	10/20/21	Job Title:	QA	Specialist
Reviewed by:	10	~		,			Manager