DCN: 20-003401 v.2.0



100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date:	01-Mar-2021]	01-Mar-2024	: Date of Next Review
Prepared By:	Jared L Lobb		20-003401 v.1.2	: Supersedes
QA/QC Approval:	Jaron Hughes		Wendy Santay	: Management Approval
Reason for Revision	See Revision History in ensur			- -

CERTIFICATE OF ANALYSIS

MES MONOHYDRATE

BIO EXCIPIENT GRADE / NEW CODE MESM-3222-25

(HISTORICAL CODE ME3222-K025)

LOT: MESM-0121-00254

C₆H₁₃NO₄S·H₂O ^ F.W. 213.3 g/mol. ^ CAS# 145224-94-8 Manufacturing Date: 9/29/21 Retest Date: 9/30/23 Manufacturing Site: 100 Majestic Way, Bangor PA, 18013

Packaging Date: 10/1/21 Packaging Site: 100 Majestic Way, Bangor PA, 18013

Analysis		SPECIFICATION	TEST RESULT	
Absorbance	260 nm	0.1000 a.u. max.	0.0027 a.u.	
(1M)	280 nm	0.1000 a.u. max.	0.0020 a.u.	
Appearance and Color		White Crystalline Powder	White Crystalline Powder	
Assay		99.5% min.	100.1%	
Chloride		0.005% max.	<0.005%	
Color (1M, Alkaline)		Colorless	Colorless	
DNase		None Detected	None Detected	
Enzymes	RNase	None Detected	None Detected	
	Protease	None Detected	None Detected	
Heavy Metals (as Pb)		2 ppm max.	< 2 ppm	
Identification (IR)		Conforms to Reference	Conforms to Reference	
Loss on Drying @ 130°C		7 – 10%	9%	
pH (5% Soln.)		3.1 - 3.5	3.4	
pH (1.0M)		2.7 - 3.7	3.1	
pH (0.5M)		2.5 - 4.5	3.2	
pK_a		5.9 - 6.3	6.1	
Turbidimetry/PVS Limit	Test	≤ 1 ppm	≤1 ppm	
Residue on Ignition		0.05% max.	<0.01%	
Solubility (5%)		Passes Test	Passes Test	
Sulfate		0.005% max.	<0.005%	
	Arsenic (As)	2 ppm max.	< 2 ppm	
Topo Elements	Copper (Cu)	2 ppm max.	< 2 ppm	
Trace Elements	Iron (Fe)	2 ppm max.	< 2 ppm	
	Lead (Pb)	2 ppm max.	< 2 ppm	

Water (by Karl Fischer)

8.7%

COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: 16-001016

INTENDED USE: Material represented by this Certificate of Analysis is suitable for use as an excipient. It is manufactured in accordance with the ICH Q7 Good Manufacturing Practice Guide. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

RESIDUAL SOLVENT STATEMENT: Based on the manufacturing process and the controlled handling, storage and analysis of this product, this product complies with the requirements and specifications listed in the current USP method <467> Tables 1, 2, 3, or 4.

Reviewed by:

Date: 10/20/21 Job Title: OA Sprintst

Date: 10/20/21 Job Title: DA Manager