DCN: 20-003401 v.1.1



100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

Effective Date:	26-Jun-2020	26-Jun-2023	: Date of Next Review
Prepared By:	Amy Hosein	20-003401 v.1.0	: Supersedes
QA/QC Approval:	Carissa McCollian	Wendy Santay	: Management Approval
Reason for Revision:	See Revision History in ensur		

CERTIFICATE OF ANALYSIS

MES MONOHYDRATE

B 10 EXCIPIENT GRADE / ME3222-K050

LOT: ME3222-008-0620

C₆H₁₃NO₄S·H₂O ^ F.W. 213.3 g/mol. ^ CAS# 145224-94-8 Manufacturing Date: 6/11/20 Retest Date: 6/30/22 Manufacturing Site: 100 Majestic Way, Bangor PA, 18013

Packaging Date: 6/27/20 Packaging Site: 100 Majestic Way, Bangor PA, 18013

Analysis		SPECIFICATION	TEST RESULT
Absorbance	260 nm	0.1000 a.u. max.	0.0079 a.u.
(1M)	280 nm	0.1000 a.u. max.	0.0056 a.u.
Appearance and Color		White Crystalline Powder	White / Crystals
Assay		99.5% min.	100.0%
Chloride		0.005% max.	<0.005%
Color (1M, Alkaline)		Colorless	Colorless
	DNase	None Detected	None Detected
Enzymes	RNase	None Detected	None Detected
	Protease	None Detected	None Detected
Heavy Metals (as Pb)		2 ppm max.	< 2 ppm
Identification (IR)		Conforms to Reference	Conforms to Reference
Loss on Drying @ 130°C		7 - 10%	9%
pH (5% Soln.)		3.1 - 3.5	3.4
pH (1.0M)		2.7 - 3.7	3.1
pH (0.5M)		2.5 - 4.5	3.2
pK_a		5.9 - 6.3	6.1
Turbidimetry/PVS Limit Test		≤ 1 ppm	≤1 ppm
Residue on Ignition		0.05% max.	<0.02%
Solubility (5%)		Passes Test	Passes Test
Sulfate		0.005% max.	<0.005%
	Arsenic (As)	2 ppm max.	< 2 ppm
77 F1 4	Copper (Cu)	2 ppm max.	< 2 ppm
Trace Elements	Iron (Fe)	2 ppm max.	< 2 ppm
	Lead (Pb)	2 ppm max.	< 2 ppm
Water (by Karl Fischer)		7.9 - 8.9%	8.8%

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COUNTRY OF ORIGIN: U.S.A.

TEST METHOD REFERENCE: DCN: 16-001016

<u>INTENDED USE:</u> Material represented by this Certificate of Analysis is suitable for use as an excipient. It is manufactured in accordance with the ICH Q7 Good Manufacturing Practice Guide. The material represented by this Certificate of Analysis is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

<u>RESIDUAL SOLVENT STATEMENT:</u> Based on the manufacturing process and the controlled handling, storage and analysis of this product, this product complies with the requirements and specifications listed in the current USP method <467> Tables 1, 2, 3, or 4.

Prepared by:	Date: 10/30/20 Job Title: OA Superviser
Reviewed by:	Date: 6/30/20 Job Title: QC Manager