



100 Majestic Way, Bangor, PA 18013 / www.biospectra.us

ELEMENTAL IMPURITY ASSESSMENT
MATERIAL NAME: MOPS 2022
SUITE 1 VALIDATION

TABLE 1: ELEMENTAL IMPURITY ASSESSMENT	Manufacturing Process: BSI-PRL-0525 Degradation and Impurity Protocol: BSI-PRL-0196, Degradation and Impurity Report: BSI-RPT-1071 Analytical Method: BSI-ATM-0073 Parenteral Specifications (10g/day MDD)		
	Element	Class	¹ Limits 1.0J Target ppm (µg/g)
Cadmium (Cd)	1	0.20	0.06
Lead (Pb)	1	0.50	0.15
Arsenic (As)	1	1.5	0.45
Mercury (Hg)	1	0.30	0.09
Cobalt (Co)	2A	0.50	0.15
Vanadium (V)	2A	1.0	0.30
Nickel (Ni)	2A	2.0	0.60
Thallium (Tl)	2B	0.80	0.24
Gold (Au)	2B	10	3.0
Palladium (Pd)	2B	1.0	0.30
Iridium (Ir)	2B	1.0	0.30
Osmium (Os)	2B	1.0	0.30
Rhodium (Rh)	2B	1.0	0.30
Ruthenium (Ru)	2B	1.0	0.30
Selenium (Se)	2B	8.0	2.4
Silver (Ag)	2B	1.0	0.30
Platinum (Pt)	2B	1.0	0.30
Lithium (Li)	3	25	7.5

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	Element	Class	¹ Limits 1.0J Target ppm (µg/g)
Antimony (Sb)	3	9.0	2.7
Barium (Ba)	3	14	4.2
Molybdenum (Mo)	3	15	4.5
Copper (Cu)	3	3.0	0.90
Tin (Sn)	3	60	18
Chromium (Cr)	3	5.0	1.5
Iron (Fe)	4	3.0	0.90
Potassium (K)	4	50	15
Sodium (Na)	4	50	15

¹Limits derived from Analytical Method BSI-ATM-0073

TABLE 2: ELEMENTAL IMPURITY ASSESSMENT					Manufacturing Process: BSI-PRL-0525 Degradation and Impurity Protocol: BSI-PRL-0196, Degradation and Impurity Report: BSI-RPT-1071 Analytical Method: BSI-ATM-0073 Parenteral Specifications (10g/day MDD)		
Element	Class	Limits 1.0J Target ppm (µg/g)	RM Result Lot: RMAT-0122-0033 ppm (µg/g)	RM Result Lot: RMAT-0122-0034 ppm (µg/g)	ML Result Lot: PMAT-0222-00460-PD ppm (µg/g)	Result Lot: MOPS-0222-00075-PV WC First Basket Bottom ppm (µg/g)	Result Lot: MOPS-0222-00075-PV FG Drum #1 ppm (µg/g)
Cd	1	0.20	<0.06	<0.06	<0.06	<0.06	<0.06
Pb	1	0.50	<0.15	<0.15	<0.15	<0.15	<0.15
As	1	1.5	<0.45	<0.45	<0.45	<0.45	<0.45
Hg	1	0.30	<0.09	<0.09	<0.09	<0.09	<0.09
Co	2A	0.50	<0.15	<0.15	<0.15	<0.15	<0.15
V	2A	1.0	<0.30	<0.30	<0.30	<0.30	<0.30
Ni	2A	2.0	<0.60	<0.60	<0.60	<0.60	<0.60
Tl	2B	0.80	<0.24	<0.24	<0.24	<0.24	<0.24
Au	2B	10	<3.0	<3.0	<3.0	<3.0	<3.0
Pd	2B	1.0	<0.30	<0.30	<0.30	<0.30	<0.30
Ir	2B	1.0	<0.30	<0.30	<0.30	<0.30	<0.30
Os	2B	1.0	<0.30	<0.30	<0.30	<0.30	<0.30
Rh	2B	1.0	<0.30	<0.30	<0.30	<0.30	<0.30
Ru	2B	1.0	<0.30	<0.30	<0.30	<0.30	<0.30
Se	2B	8.0	<2.4	<2.4	<2.4	<2.4	<2.4
Ag	2B	1.0	<0.30	<0.30	<0.30	<0.30	<0.30

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Element	Class	Limits 1.0J Target ppm (µg/g)	RM Result Lot: RMAT-0122-0033 ppm (µg/g)	RM Result Lot: RMAT-0122-0034 ppm (µg/g)	ML Result Lot: PMAT-0222-00460-PD ppm (µg/g)	Result Lot: MOPS-0222-00075-PV WC First Basket Bottom ppm (µg/g)	Result Lot: MOPS-0222-00075-PV FG Drum #1 ppm (µg/g)
Pt	2B	1.0	<0.30	<0.30	<0.30	<0.30	<0.30
Li	3	25	<7.5	<7.5	<7.5	<7.5	<7.5
Sb	3	9.0	<2.7	<2.7	<2.7	<2.7	<2.7
Ba	3	14	<4.2	<4.2	<4.2	<4.2	<4.2
Mo	3	15	<4.5	<4.5	<4.5	<4.5	<4.5
Cu	3	3.0	<0.90	<0.90	<0.90	<0.90	<0.90
Sn	3	60	<18	<18	<18	<18	<18
Cr	3	5.0	<1.5	<1.5	<1.5	<1.5	<1.5
Fe	4	3.0	<0.90	<0.90	<0.90	<0.90	<0.90
K	4	50	<15	<15	<15	<15	<15
Na	4	50	<15	<15	<15	<15	<15

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