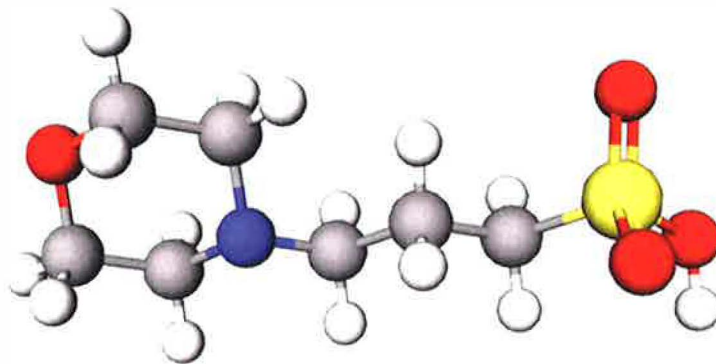




# MOPS



# BIO PHARMA GRADE FOR BIOSPECTRA PRODUCT LINE REGULATORY PACKET

Signature/Date:



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## 1. MOPS, BIO PHARMA GRADE FOR BIOSPECTRA PRODUCT LINE:

### 1.1. General Product Information

- 1.1.1. Product Name:
  - 1.1.1.1. MOPS
- 1.1.2. Product Code:
  - 1.1.2.1. Historic Code: MP4220
  - 1.1.2.2. Current Code: MOPS-4220
- 1.1.3. Scope:
  - 1.1.3.1. This regulatory packet will provide the quality and regulatory information regarding the manufacturing, packaging, storage, release, shipping and handling of Bio Pharma Grade MOPS manufactured by and at the BioSpectra Stroudsburg, PA facility.
- 1.1.4. Molecular Formula:
  - 1.1.4.1.  $C_7H_{15}NO_4S$
- 1.1.5. Molecular Weight:
  - 1.1.5.1. 209.26 g/mol

### 1.2. Manufacturing, Packaging, Release Site and Supplier Information

- 1.2.1. General Information:
  - 1.2.1.1. BioSpectra manufactures MOPS in its Stroudsburg, PA facility. MOPS is manufactured, packaged, stored, tested, and released at BioSpectra's Stroudsburg, PA facility.
  - 1.2.1.2. MOPS is additionally stored and shipped at BioSpectra's Supply Chain Center: 51 North 3rd Street, Stroudsburg, PA 18360
- 1.2.2. Manufacturing:
  - 1.2.2.1. The manufacturing of MOPS is performed at BioSpectra's Stroudsburg, PA facility utilizing multiuse equipment. Equipment used in the manufacturing of MOPS is cleaned in accordance with BioSpectra's Cleaning Worksheet Procedure.
- 1.2.3. Packaging:
  - 1.2.3.1. The packaging of MOPS may occur in the following BioSpectra sites: BioSpectra Stroudsburg, PA Facility: 1474 Rockdale Lane, Stroudsburg, PA 18360, and BioSpectra Bangor, PA Facility: 100 Majestic Way, Bangor, PA 18013
- 1.2.4. Testing for Release:
  - 1.2.4.1. Testing and release of MOPS may be performed at the BioSpectra Stroudsburg, PA Facility: 1474 Rockdale Lane, Stroudsburg, PA 18360, and the BioSpectra Bangor, PA Facility: 100 Majestic Way, Bangor, PA 18013.
- 1.2.5. GMP Compliance Statement:
  - 1.2.5.1. Bio Pharma Grade MOPS is suitable for use as a process chemical. It is manufactured in accordance with the IPEC-PQG Joint Good Manufacturing Practice Guide. This Grade of MOPS is not suitable to be used as an Active Pharmaceutical Ingredient, Drug, Drug Product or Household Item.

### 1.3. Physico-Chemical Information

- 1.3.1. CAS Number:
  - 1.3.1.1. CAS# 1132-61-2

**1.3.2. Origin:**

1.3.2.1. The origin of MOPS is through synthetic chemical manufacturing using approved raw materials, which are further purified in accordance with the validated manufacturing process. Only raw materials of synthetic origin are used in the synthesis and purification of MOPS.

**1.3.3. Synonyms:**

1.3.3.1. 3-(N-Morpholino) Propanesulfonic Acid

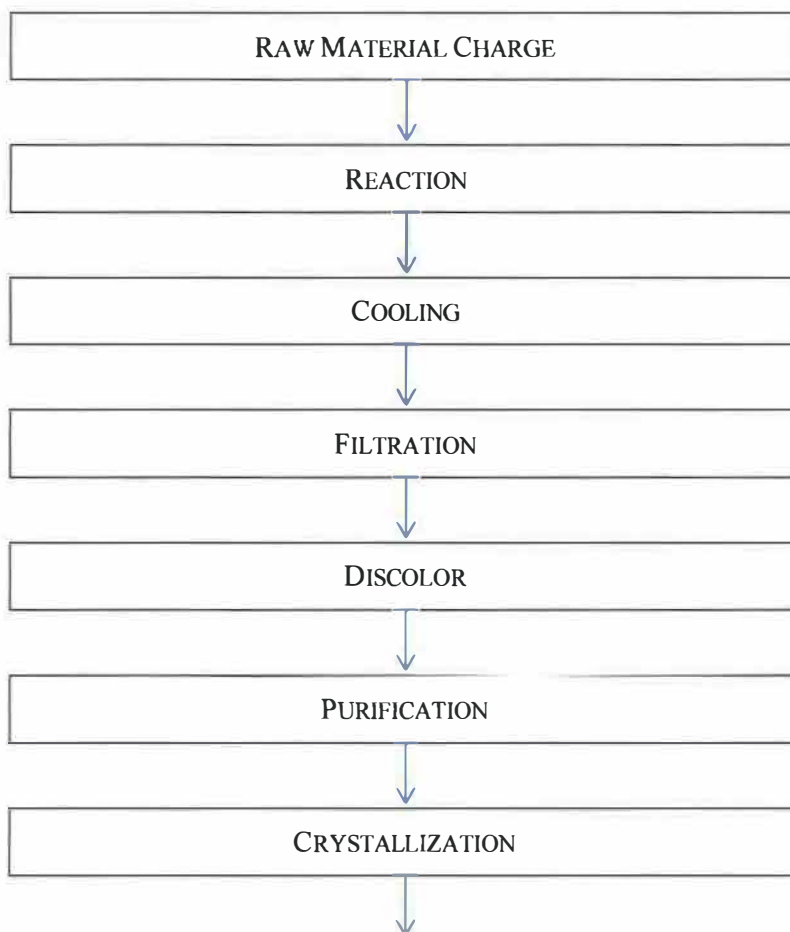
1.3.3.2. 4-Morpholinepropanesulfonic Acid

**1.3.4. Morphological Form:**

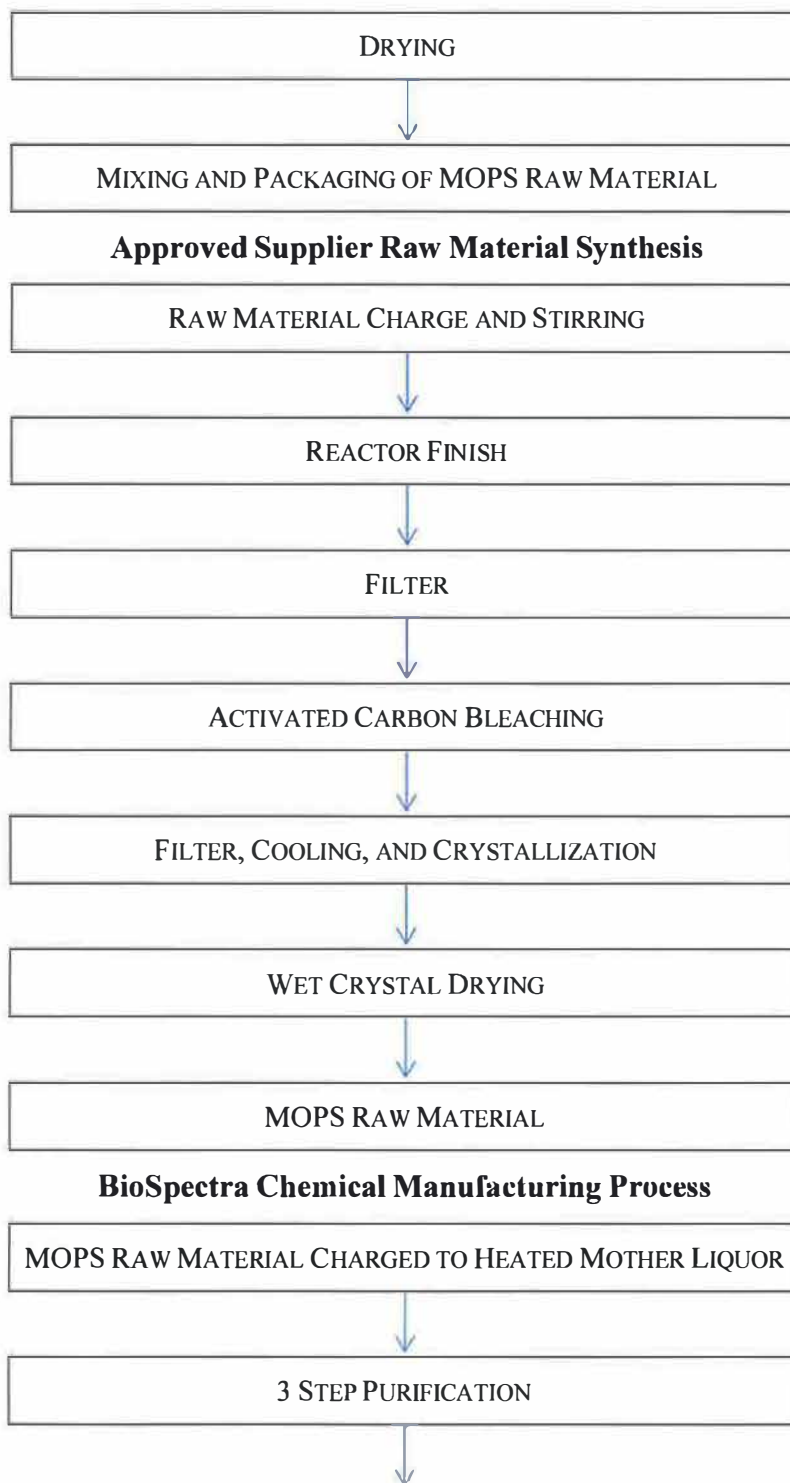
1.3.4.1. White Powder

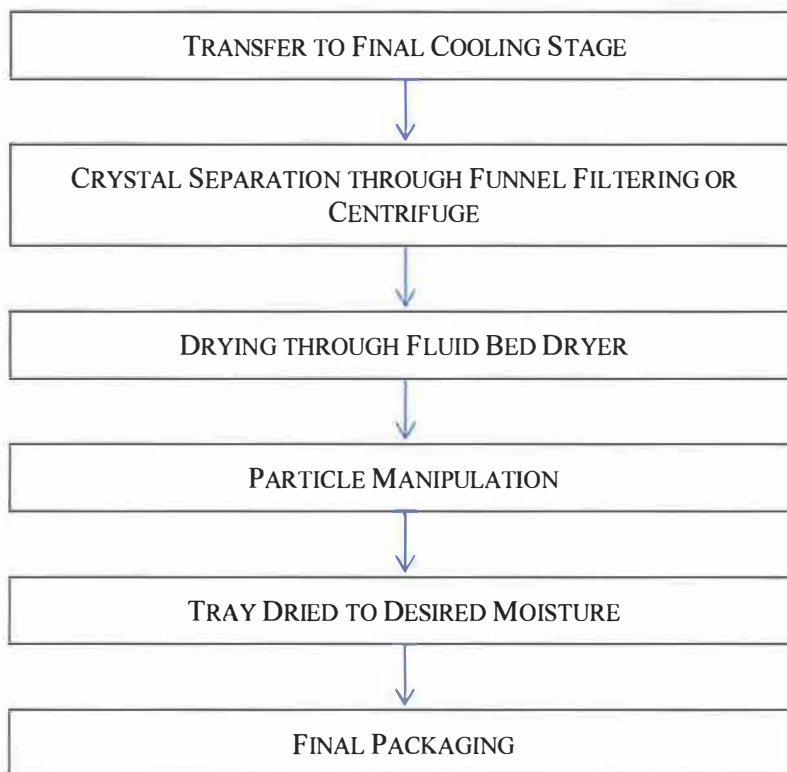
**1.3.5. Manufacturing Process:**

1.3.5.1. The manufacturing process for MOPS Bio Pharma Grade is performed by the following:

**Approved Supplier Raw Material Synthesis**







- 1.3.6. Specifications:
  - 1.3.6.1. Available upon request.

**1.4. Regulatory Information**

- 1.4.1. Compendial Compliance:
  - 1.4.1.1. Not Applicable
- 1.4.2. Master File:
  - 1.4.2.1. Drug Master File (DMF) is not available for this grade of product.
  - 1.4.2.2. EDQM Certificate of Suitability is not available for this grade of product.
- 1.4.3. REACH:
  - 1.4.3.1. Refer to the MOPS Safety Data Sheet for the REACH Number or contact your Commercial Team Representative for further information.
- 1.4.4. BSE/TSE Statement:
  - 1.4.4.1. MOPS, Bio Pharma Grade is a synthetic chemical and has been evaluated for the source of the raw materials used in its production through the Supplier Qualification Program. BioSpectra can state that BSE/TSE is not a concern based on this evaluation. MOPS, Bio Pharma Grade and its raw materials are not of animal origin.



1.4.5. Allergens Statement:

1.4.5.1. MOPS, Bio Pharma Grade manufactured by BioSpectra and its raw materials are not manufactured with or using any of the following allergenic substances: Cereals containing gluten (i.e., wheat, rye, barley, oats, spelt, kamut, or their hybridized strains) and products thereof, Crustaceans and products thereof, Eggs and products thereof, Fish and products thereof, Peanuts and products thereof, Soybeans and products thereof, Milk and products thereof (including lactose), Celery and products thereof, Mustard and products thereof, Sesame seeds and products thereof, Lupin and products thereof, Molluscs and products thereof, Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg expressed as SO<sub>2</sub>, Nuts i.e., Almonds (*Amygdalus communis* L), Hazelnuts (*Corylus avellana*), Walnuts (*Juglans regia*), Cashews (*Anacardium occidentale*), Pecan nuts (*Carya illinoensis* (Wangenh.) K. Koch), Brazil nuts (*Bertholletia excelsa*), Pistachio nuts (*Pistacia vera*), Macadamia or Queensland nuts (*Macadamia ternifolia*) and products thereof, Beef, Chicken, Pork, Azo Dyes, Benzoic Acid, Tartrazine, Vanillin, Cocoa, Cinnamon, Coriander, Yeast, Glutamate, Legumes, and Corn. BioSpectra has evaluated the Raw Material Supply through the Supplier Qualification Program.

1.4.6. Genetically Modified Organisms (GMO) Information:

1.4.6.1. MOPS, Bio Pharma Grade is a synthetic chemical and has been evaluated for the source of the raw materials used in its production through the Supplier Qualification Program. BioSpectra can state that genetic modification is not a concern based on this evaluation.

1.4.7. Residual Solvents:

1.4.7.1. BioSpectra can state based on the manufacturing process and the controlled handling, storage, and analysis of this product, that the MOPS manufactured by BioSpectra complies with the requirements and specifications listed in the current USP method <467> Tables 1, 2, 3, or 4. BioSpectra does not intentionally add or use any solvents in the manufacturing process of MOPS, Bio Pharma Grade. BioSpectra has evaluated the raw material supply through the Supplier Qualification Program and can state that the Class 2 solvent Methanol, and the Class 3 solvent Ethanol are used in the manufacture of the MOPS raw material supplied to BioSpectra. BioSpectra's approved Raw Material Suppliers have stated that the MOPS raw material complies with the allowed limits of 3000ppm Methanol, or 5000ppm Ethanol. BioSpectra has additionally analyzed MOPS finished good for residual solvents during process validation, and has confirmed that the product complies to the limits of <3000ppm Methanol, and <5000ppm Ethanol.

1.4.8. Metal Catalyst and Metal Reagent Residues Statement:

1.4.8.1. MOPS, Bio Pharma Grade is manufactured by BioSpectra without the use of metal catalysts and metal reagents. BioSpectra has evaluated the raw material supply through the Supplier Qualification Program.

1.4.9. Pallet Statement:

1.4.9.1. BioSpectra can state that all wooden pallets used in the shipping of MOPS, Bio Pharma Grade manufactured at BioSpectra are ISPM 15 compliant.





1.4.10. Elemental Impurities Statement:

1.4.10.1. BioSpectra's MOPS material has been profiled for elemental impurities via ICP utilizing USP <232> and <233> in accordance with ICH Q3D. The results are reported in the associated Elemental Impurity Profile and are available upon request.

1.4.11. Melamine Statement:

1.4.11.1. MOPS, Bio Pharma Grade has been evaluated for the source of the raw materials used in its production through the Supplier Qualification Program. BioSpectra can state that melamine is not a concern based on this evaluation. BioSpectra additionally analyzes MOPS annually for Melamine; specification 2.5 mg/kg max.

**1.5. Miscellaneous Product Information**

1.5.1. Description of Batch:

1.5.1.1. The MOPS process is a batch process where expected batch yields are established during validation in accordance with the Manufacturing Process Validation Master Plan. Individual batch yield is additionally determined for each manufactured batch and documented in the respective batch record.

1.5.2. Lot/batch numbering system:

1.5.2.1. The lot numbering system at BioSpectra employs the following format: 4 alphanumeric digits followed by a hyphen, 4 numerical digits followed by a hyphen, and finally 5 numerical digits. A sample lot number would appear as: MOPS-0223-00001

1.5.2.1.1. The first four digits are alpha digits which indicate the material manufactured, where MOPS represents MOPS. The fifth and sixth digits are numeric digits which indicate the site of final packaging, where 02 represents the Stroudsburg, PA facility. The seventh and eighth digits are numeric digits which indicate the year the batch record was issued, where 23 represents 2023. The final five digits are numeric digits which indicate the sequential batch number, where 00001 represents the first MOPS batch of 2023 that is automatically generated by the ERP system. The sequential batch number automatically resets on the first of the new calendar year.

1.5.3. Expiration date and/or recommended re-evaluation interval:

1.5.3.1. The current recommended Retest or Expiration Date for MOPS, Bio Pharma Grade is available in the BioSpectra Product Retest and Expiration Date List, DCN: BSI-LST-0239, and is based on current available stability data in accordance with BioSpectra's Stability Testing Program. Additionally, the recommended Retest or Expiration Date will be available on the Product Specific Certificate of Analysis, as applicable.

1.5.4. Storage and shipping conditions:

1.5.4.1. Store in a tightly closed container. Store in a cool, dry, well-ventilated area away from incompatible substances.

1.5.5. Packaging:

1.5.5.1. Packaging information is available through the following:  
<https://biospectra.us/packaging>



**1.6. Contact Information**

1.6.1. <https://www.biospectra.us/about-us/commercial-marketing-team>