

# **Excipient**

**ICH-Q7 GMP Manufactured Product** 

# TROMETHAMINE (TRIS), USP, EP, JP, LBLE, GMP Excipient Grade

Low Bioburden, Low Endotoxin, Multicompendial, GMP Manufactured

#### **INTENDED FOR USE AS AN EXCIPIENT**

Tromethamine (Tris), is commonly used as a buffer and excipient in biological applications downstream in the manufacture of drug products. Tris is considered a "Good's" buffer because it has low UV absorptivity, minimal reactivity, stable pH and is soluble in water.

**Lead Time: 3-months** 

Minimum Order Quantity: 500kg

HO—OH

CAS #: 77-86-1 Formula:  $C_4H_1NO_3$ Solubility in Water @ 25°C (g/L): 550 F.W.: 121.14 q/mol

pH @ 20°C (5% aq. Soln.): 10.0 - 11.5

**Useful pH:** 7.0 - 9.0 **pKa @ 20°C:** 8.3

# BIO EXCIPIENT GRADE | Product Code: TRIS-3255 | Previously: TR3255

C<sub>4</sub>H<sub>11</sub>NO<sub>3</sub> • F.W. 121.14 g/mol • CAS# 77-86-1



## **USP** Compendia

our compensate		
ANALYSIS	SPECIFICATIONS	
Appearance and Color	White, Crystalline powder to needle-like crystals	
Assay (dried basis)	99.0-101.0%	
Identification A	Passes Test	
Identification B	Passes Test	
Identification C	Passes Test	
Loss on Drying	1.0% max.	
Melting Range	168-172°C	
pH (1 in 20)	10.0-11.5	
Residue on Ignition	0.1% max.	

#### **EP** Compendia

ANALYSIS	SPECIFICATIONS
Appearance of Solution	Passes Test
Assay (dried basis)	99.0-100.5%
Chloride (Cl)	≤ 100 ppm
Identification A	Passes Test
Identification B (Melting Range)	168-172°C
Identification C	Passes Test
Identification D	Passes Test
Iron (Fe)	10 ppm max.
Loss on Drying @ 105°C	0.5% max.
pH (5%)	10.0-11.5
Related Substances	≤ 1.0%
Sulfated Ash	0.1% max.

These are general specifications. BioSpectra will customize our products to meet your quality based requirements.



# Quality Assurance / Regulatory Support / Quality Control

#### **JPC Analysis**

ANALYSIS	SPECIFICATIONS
Arsenic (As)	1.6 ppm max.
Assay (Dried Basis)	99.0-101.0%
Clarity and Color of Solution	Passes Test
Heavy Metals	8 ppm max.
Identification A	Passes Test
Identification B	Passes Test
Loss on Drying	0.5% max.
Melting Point	168-172°C
рН	10.3-10.7
Residue on Ignition	0.1% max.

#### Other

ANALYSIS		SPECIFICATIONS
Absorbance (1M)	260nm 280nm 430nm	0.06 a.u. max. 0.06 a.u. max. 0.01 a.u. max.
Absorbance (10%)	260nm 280nm 430nm	0.03 a.u. max. 0.02 a.u. max. 0.004 a.u. max.
Absorbance (40%)	290nm	0.2 a.u. max.
APHA Color, 20% Solution		20 APHA max.
Assay (dried basis)		99.9% min
Endotoxins		≤ 2.5 EU/g
Enzymes	DNase Protease RNase	None Detected None Detected None Detected
Heavy Metals (as Pb)		1 ppm max.
Insoluble Matter		0.005% max.
Karl Fischer Water		1.0% max.
Loss on Drying		0.3% max.
Microbial Content	TAMC TYMC	≤ 100 CFU/g ≤ 100 CFU/g
Related Substances		0.1% max.
Residue on Ignition		0.05% max.
Trace Metals	Arsenic (As) Calcium (Ca) Copper (Cu) Iron (Fe) Lead (Pb) Magnesium (Mg)	< 1.6 ppm < 1 ppm < 1 ppm < 1 ppm < 1 ppm < 5 ppm
	Manganese (Mn) Zinc (Zn)	< 1 ppm < 1 ppm

# **General Product Description:**

- The manufacturing of Tromethamine TRIS-3255 is performed at BioSpectra's Stroudsburg, PA facility and is conducted in a dedicated processing area using only dedicated equipment.
- Tromethamine is a White Crystalline product
- Molecular Formula: C<sub>4</sub>H<sub>11</sub>NO<sub>3</sub>
   Molecular Weight: 121.14 g/mol.
- CAS Number: 77-86-1
- There are no known major food allergens (as defined by FDA and WHO) in the manufacture of this product.
- BioSpectra certifies that all
   Tromethamine TRIS-3255
   manufactured at BioSpectra and
   its raw materials are not derived
   from or come in contact with animal
   parts, products and/or byproducts.
   Tromethamine manufactured at
   BioSpectra and any raw materials
   used in the manufacture of
   Tromethamine at BioSpectra are not
   subject to genetic modification.
- Synonyms: Tris, Tromethamine, Tris(hydroxymethyl)aminomethane



# Quality Assurance / Regulatory Support / Quality Control

BI©SPECTRA  Key Compliance Attributes of BioSpectra Grades	Bio Excipient Grade ICH-Q7 Compliant Manufactured
Suitable for Research and Diagnostic	✓
Each Batch 100% Analyzed	✓
Management of Change	✓
Validated Analytical Methods	✓
Compendial Testing	✓
Trace Metals Analyzed	✓
Stability Testing Program	✓
BioSpectra Supply Chain Audit Trail	✓
Product Origin Statement	✓
Customer Quality Audits	<b>✓</b>
Validated Manufacturing Process	<b>✓</b>
US Manufactured at BioSpectra	✓
IPEC cGMP Compliant Manufactured	✓
Customized Additional Specifications	✓
Multi-Compendial Testing	<b>✓</b>
Low Bioburden Low Endotoxin (LBLE)	<b>✓</b>
Enzyme Tested	✓
Suitable for use as Excipient	✓
Microbial / Endotoxin Tested	✓
Manufactured in FDA Registered Facility	<b>√</b>
Customized Manufacturing Schedule	✓
Custom Regulatory Packet Accelerated Stability	
Video Conference access to BioSpectra Sites	<b>→</b>
Complete access to Product Traceability	✓
Access to Supply Chain Information	✓
ICH-Q7 Qualified Utilities	✓
ICH-Q7 Compliant Manufactured	✓
Type IV Drug Master File	✓

✓ indicates an attribute or level of compliance which is granted or available based on the purchase of the product grade.

**Bio Excipient Grade:** Intended for use as ICH-Q7 Compliant Excipient

**LBLE:** LBLE applies when product specifications include requirements for Bioburden Testing (TAMC/TYMC and/or Endotoxin).

LBLE stands for Low Bioburden, Low Endotoxin non-sterile products suitable for further use in parenteral manufacturing and other sterile applications.

# **GMP Compliance:**

Bio Excipient Grade Tromethamine Multicompendial TRIS-3255 is suitable for use as an excipient. It is manufactured in accordance with the ICH-Q7 Good Manufacturing Practice Guide. This grade of Tromethamine Multicompendial is not suitable to be used as an Active Pharmaceutical Ingredient, Drug Product or Household Item.

## **Expiration:**

The recommended expiration period for Tromethamine is three uears from the date of manufacture.

# **Storage and Shipping Conditions:**

Store in a cool, dry place. Store in a cool, dry, well-ventilated area away from incompatible substances. Keep away from acids. Keep containers tightly closed.

# **Package Sizes:**

10 kg and 25 kg pails and 50 kg drums

#### **Product Statements:**

<u>Plant or Animal Origin Statement:</u> BioSpectra certifies that Tris, Product Code TRIS-3255, manufactured by BioSpectra is of Synthetic origin. BioSpectra certifies that Tris, Product Code TRIS-3255, is not derived from Plant or Animal Origin.

<u>Metal Residue Statement:</u> BioSpectra certifies that Tris, Product Code TRIS-3255, manufactured by BioSpectra is manufactured without the use of metal catalysts and metal reagents. There are no known risks to metal residues in this product.

<u>Melamine Statement:</u> Based on the manufacturing process and the controlled handling, storage, and analysis of Tris, Product Code TRIS-3255, BioSpectra certifies that there is low risk for melamine contamination. Additionally, when tested for melamine, this product reports less than 0.15 ppm.

<u>Residual Solvents Statement:</u> Based on the manufacturing process and the controlled handling, storage and analysis of this product, this product complies with the requirements and specifications listed in the current USP method <467> Tables 1, 2, 3, or 4.

